Gun Drilling Tools
https://www.uskoreahotlink.com/products/machinery/gun-drilling-machines/

Gun Drill Tool Drawing

Standard Stock List

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</table>
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Tip Edges

Guide Pads

R-1: Our standard guide pad shape
R-2: For higher machining accuracy
R-3: For higher machining accuracy than R-1
R-4: Large pad to maximize burnishing effect
R-9: Modification of R-3 to reduce burnishing resistance

Oil Holes

Kidney type  Single Round hole  Double Round hole
Gun Drilling Tools
https://www.uskoreahotlink.com/products/machinery/gun-drilling-machines/

Gun Drilling Conditions

<table>
<thead>
<tr>
<th>Tolerances by Material</th>
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IT grades

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Surface Quality by Production Method

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Gun Drilling Conditions

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Concentricity

- **Stationary workpiece, rotating tool**
- **Anti-clockwise rotating workpiece, rotating tool**

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Driver Specifications

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### Style Specifications

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