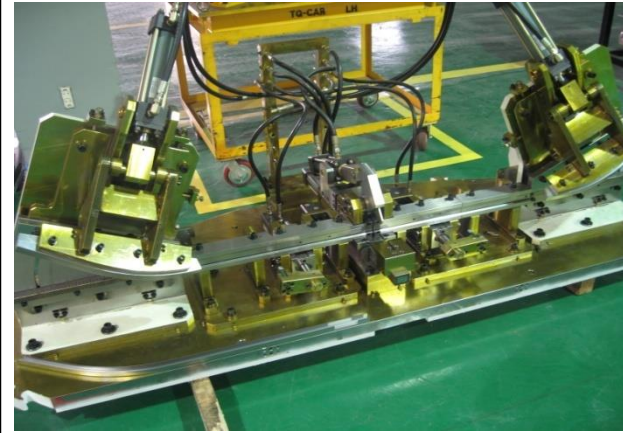


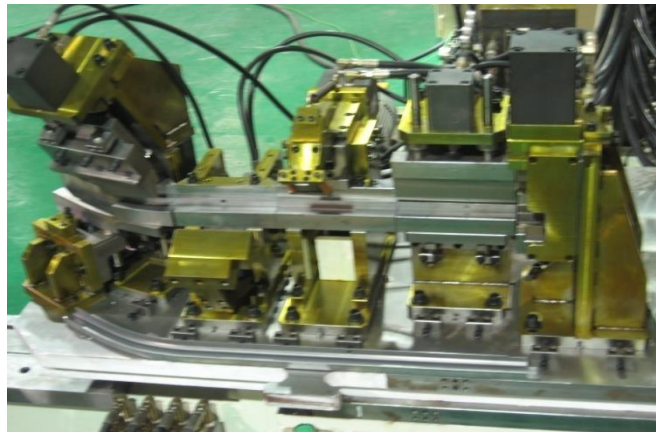
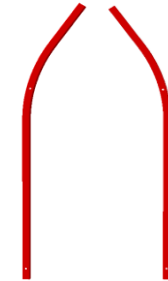
BENDING DIES



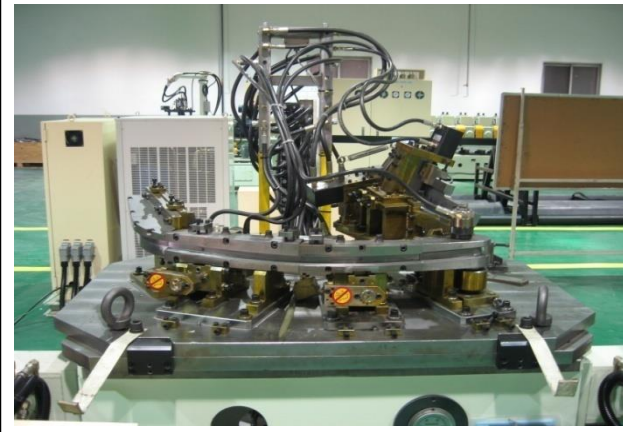
GUIDE UPPER



RR STEP



RR UPR



W/STRIP

