Double Head Spinner

Typical Products

Muffler Head to Shell Curling
Ref Head Bead Standard 5.2.57

Process Features
- Vertical Electric Machine
- Manual loading and unloading of shell and heads
- (2) step roller type: rolling and flattening of head bead
- Quick tool change type (5~8 minutes)
- Upper & Lower Seaming Heads
- Adjustable parameters
- Max. ratio between the 2 oval axis: 2/5
- Upper & lower tool rotation: Servo driving type
- Optional tool changer and tool change carousel

General Machine Specs
- Floor Space Req.
- Weight
- Power Req.
- Oil Cap.
- Operating Temp
- Cooling method
- Max no. tools
- Machine cycle time
- Cross section changeover time
- Length changeover time
- Max material thickness
- Type of head beads available

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Swiss Roll Shell Machine

Layout

Typical Products

Basic Data

General Machine Specs
Floor Space Req.
Weight
Power Req.
Oil Cap.
Operating Temp
Cooling method
Max no. tools
Machine cycle time
Cross section changeover time
Length changeover time
Max material thickness
Type of head beads available

Process Features
- Horizontal Machine
- Loading: Manual or auto(option)
- Drum guide unit
- Drum clamping & spindle unit
- Drum unit
- Spot welding unit
- Ejecting unit
- Drum support roller unit
- Drum change guide unit
- Jib crane unit

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