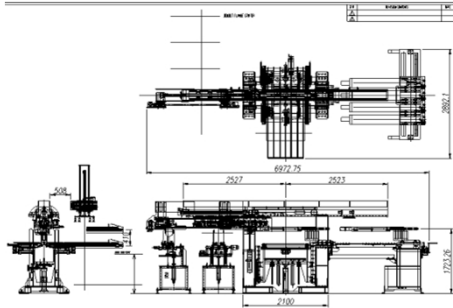


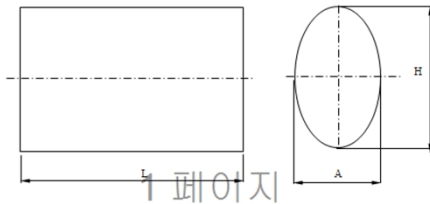
Layout



Typical Products



Basic Data



A	MIN - MAX 100 MM - 400 MM
H	MIN - MAX 100 MM - 400 MM
L	MIN - MAX 200 MM - 1000 MM

Remark : The model related to capacity dimension can be selected by discussion

General Machine Specs

Floor Space Req.
Weight
Power Req.
Oil Cap.
Operating Temp
Cooling method
Max no. tools
Machine cycle time
Cross section changeover time
Length changeover time
Max material thickness
Type of head beads available

Process Features

- Horizontal Machine
- Feeding part
 - Sheets transfer by servo motor
 - Sheet alignment by servo motor
- Lift & Forming
 - Forming by Urethane roll
 - Lift up & down by hydraulic cylinder
- Mandrel part
 - Heat treated adapter attached
 - Hyd' cyl' unit for mandrel
 - Changeover for each model
 - Mandrel storage attached type
- Forming roller part
 - Duplicative slide of rack pinion and hyd' cyl' unit
 - Forming roller unit for lock seaming
 - Forming roll adjustable type
- Ejecting part
 - Ejecting bar assembly type
 - Slide chute attached type
 - Shell pushing unit attached type