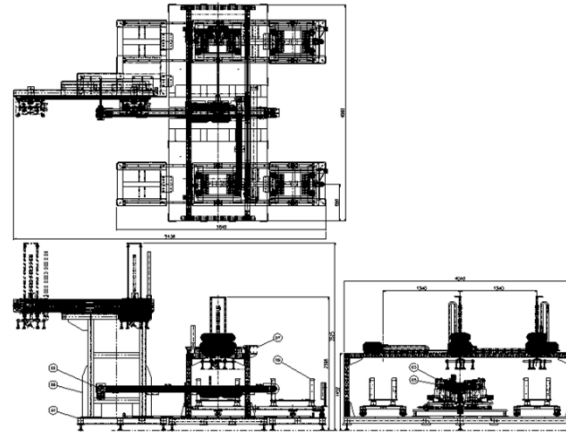
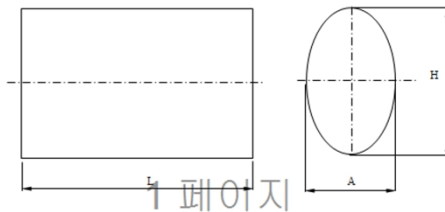


Layout



Basic Data



A	MIN - MAX 100 MM - 400 MM
H	MIN - MAX 100 MM - 400MM
L	MIN - MAX 200 MM - 1000 MM
Remark : The model related to capacity dimension can be selected by discussion	

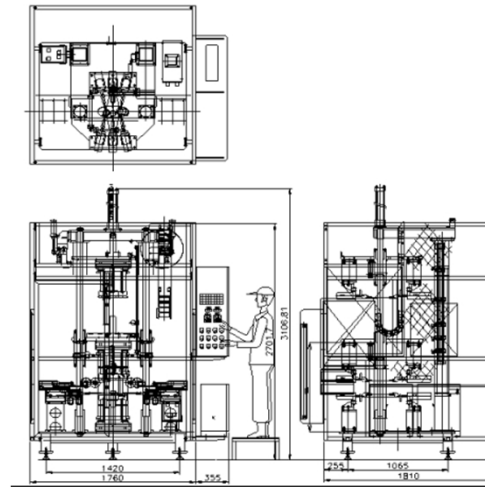
General Machine Specs

Floor Space Req.
 Weight
 Power Req.
 Oil Cap.
 Operating Temp
 Cooling method
 Max no. tools
 Machine cycle time
 Cross section changeover time
 Length changeover time
 Max material thickness
 Type of head beads available

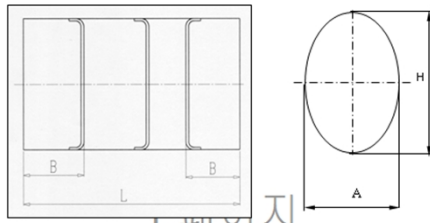
Process Features

- Loading part
 - Inner & outer sheets stock box attached type
 - Vacuum pad feeding system by servo motor
 Feeding part
 - Sheets transfer by servo motor
 - Free flow chain conveyor system
 - Function for adjusting sheets width
 Sheets thickness detector
 - LVDT TYPE(Digital gauge display type)
 Spot welding system
 - Spot welding gun attached(LH&RH)
 Unloading part
 - Sheets transfer onto lock seaming machine

Layout



Basic Data



A	MIN - MAX 100 MM - 400 MM
H	MIN - MAX 100 MM - 400 MM
L	MIN - MAX 200 MM - 1000 MM
B	MIN - MAX - 450 MM

General Machine Specs

- Floor Space Req.
- Weight
- Power Req.
- Oil Cap.
- Operating Temp
- Cooling method
- Max no. tools
- Machine cycle time
- Cross section changeover time
- Length changeover time
- Max material thickness
- Type of head beads available

Process Features

- Vertical Machine
- Stuffing unit
- Hydro welding unit
- Tooling unit

